

ABSTRACT OF THE DISCLOSURE

This invention provides an optical disk effective in both precision and productivity, and to a process for the manufacture thereof. The optical disk allows reading of the information recorded on each information-recording surface of the two or more information-recording surfaces by varying the focal position of a playback laser beam incident on and passing through said light transmitting substrate; and the optical disk is provided with a transparent layer that is laminated onto the light transmitting substrate and is constituted of a thermoplastic resin sheet of uniform thickness and the transparent layer has an information-recording surface other than the surface of said light transmitting substrate formed thereon.

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